



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D4436-045
Job Sheet 176096



Part No: D4436-045

Job Qty: 2 ea

Part Name: Aft Inboard Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/17/18

Job Tracking No:

Due Date: 4/30/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV A IPP revA 11.10.06 new issue EC verified by:DD IPP RevB 11.12.22 per PA2 EC verified by:JLM
IPP REV:C 12.01.24 PER DWG REV.A DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	4/28/18	4/28/18	0.00	0.00	Start Up Waterjet		SC 18/04/25
100	Waterjet	2 pcs	4/28/18	4/28/18	0.00	0.36	Waterjet1		SC 18/04/25
110	QC	2 pcs	4/28/18	4/28/18	0.00	0.00	QC2 Waterjet-3		SC 18/04/25
120	QC	2 pcs	4/28/18	4/28/18	0.00	0.00	QC8-4		38
130	Brake NC	2 pcs	4/28/18	4/28/18	0.08	0.28	Brake NC 2		9-89 SB
140	Small Fab	2 pcs	4/28/18	4/28/18	0.00	0.39	Small Fab-6		SB
150	QC	2 pcs	4/28/18	4/28/18	0.00	0.00	QC5		14-18-5-7
160	HandFinish	2 pcs	4/28/18	4/28/18	0.00	0.17	HandFinish1		SA 18-05-07
170	QC	2 pcs	4/28/18	4/28/18	0.00	0.00	QC7-3		18-05-07
180	Small Fab	2 pcs	4/28/18	4/28/18	0.00	0.39	Small Fab-6		18-05-07
185	QC	2 pcs	4/28/18	4/28/18	0.00	0.00	QC5		DAS 38
190	Powdercoat	2 pcs	4/28/18	4/28/18	0.00	0.10	Powdercoat4		BR 18-5-8
200	QC	2 pcs	4/28/18	4/28/18	0.00	0.00	QC3		DAS 28
202	Small Fab	2 pcs	4/30/18	4/30/18	0.00	0.39	Small Fab-6		9-89
205	QC	2 pcs	4/30/18	4/30/18	0.00	0.00	QC5		DAS 21
210	Packaging	2 pcs	4/30/18	4/30/18	0.00	0.00	Packaging3-2		MAY 10 2018
220	QC21-SA	2 Ea	4/30/18	4/30/18	0.00	0.00	QC21		9-89

1138700

START: 10:40

OUT: 3:20

FINISH: 11:10

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	1.3780 sf (.689 ea)	90-Start up Operation	
MS20426AD3-13	Rivet	8 Ea (4 ea)	180-Small Fab	5018535
MS20470AD4-3	Rivet, Universal Head	4 Ea (2 ea)	180-Small Fab	FM135536-1
MS21075L08	Anchor Nut	4 Ea (2 ea)	180-Small Fab	5024476
D4441-1	Rubber Seal	2.3000 Ea (1.15 ea)	202-Small Fab	F-151347
MS35489-19	Grommet	2 Ea (1 ea)	202-Small Fab	FM137920-10



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Container No: S066957



Part: D4436-045

Job No: 176096

Serial No/Batch: S066957

Revision:

Inspector:

Date: 04/30/18

8-53
S8
DY2

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	1	107	0
180-Small Fab	MS20426AD3-2	8	384	0
	MS20470AD4-3	4	340	0
	MS21075L08	4	208	0
202-Small Fab	D4441-1	2	143	0
	MS35489-19	2	16	0
Part Specifications				
Specifications could not be found.				

Plex 4/17/18 8:46 AM dart.leroux.jason

